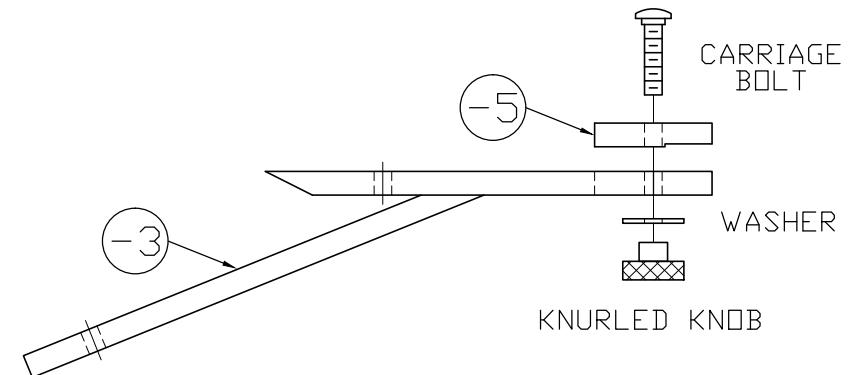
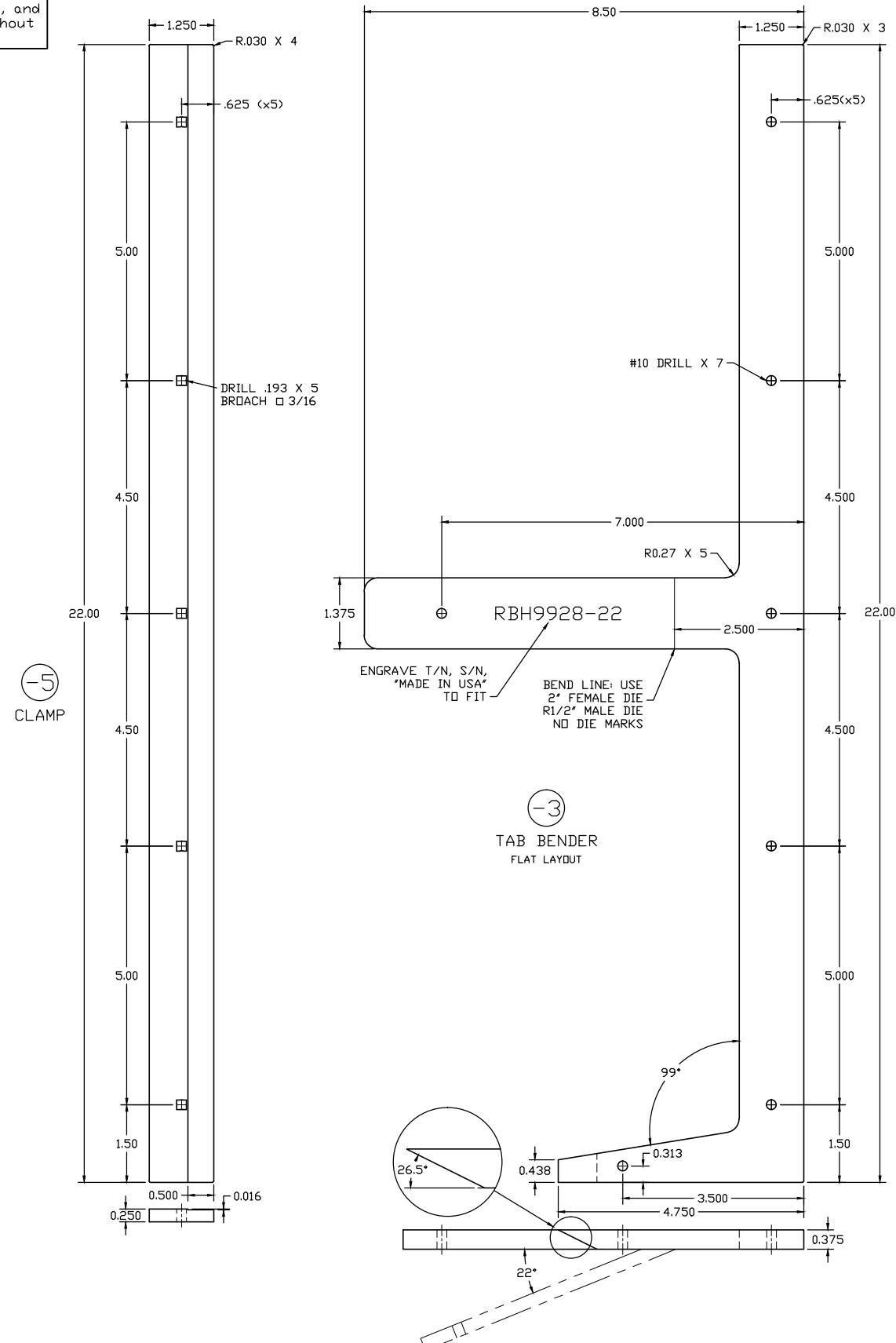


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, CH'D ENGRAVE NOTE.	12/28/09	RJC	RW



ASSEMBLY DETAIL

NOTE:
PAINT: SAFETY YELLOW
FOREST PAINT #1A31E551

ASSY QTY		B/D	PART #	QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS
			-3	1	TAB BENDER	6061	.375 x 22-1/4 x 8-3/4
			-5	1	CLAMP	6061	.250 x 22-1/4 x 1-1/2
		B/D		5	KNURLED KNOB		REID #KKT-11A
		B/D		5	WASHER		#10 SAE S.S. (#96659A104)
		B/D		5	CARRIAGE BOLT		10-24 UNC S.S. x 1 (#92356A247)
ASSY #							

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS .XXX ± .005 FRACTIONS ± 1/32
XX ± .01 ANGLES ± .5°
X ± 1

HEAT TREAT FINISH SPEC ANODIZE RED
USED ON MODEL

SCHWEIZER-269, -300 MD-369H, -500